CORD FINISHING / TIPPING EQUIPMENT

2530 Automatic Shoelace Tipping Machine

Automatic film tipping and cutting for shoelaces, with a 32-250 cm cutting length range. PLC control is available as an option.



2530 machine overview

TECHNICAL DATA

Cutting length	32-250 cm
Reference output	4,500-5,000 pcs/h
Net weight	850 kg
Standard supply	3-phase, 380 V, 50 Hz
Motor power	1.1 kW (3-phase 380 V)
Electric heater	220 V / 300 W
Mould thickness	6 mm
Tooling diameters	2.3 / 2.5 / 2.8 / 3.0 / 3.2 / 3.5 / 3.8 / 4.0 / 4.2 / 4.5 / 5.0 mm
Film width	25 / 30 / 35 / 40 mm

CONFIGURATION

- One set of 6 mm knife moulds
- One shoelace film feeding plate
- Optional PLC control

Output depends on the cord, film and tip setup. PLC control is optional. Confirm the final configuration with Yishuo.

PLAN YOUR CONFIGURATION

Send your cord sample, material, cutting length and required tip size to Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

CORD FINISHING / TIPPING EQUIPMENT

1730 Automatic Shoelace Tipping Machine

Automatic shoelace film tipping and cutting, with a 35-150 cm cutting length range. PLC control is available as an option.



1730 machine overview

TECHNICAL DATA

Cutting length	35-150 cm
Reference output	5,000-6,000 pcs/h
Net weight	750 kg
Standard supply	3-phase, 380 V, 50 Hz
Motor power	1.1 kW (3-phase 380 V)
Electric heater	220 V / 300 W
Mould thickness	6 mm
Tooling diameters	2.3 / 2.5 / 2.8 / 3.0 / 3.2 / 3.5 / 3.8 / 4.0 / 4.2 / 4.5 / 5.0 mm
Film width	25 / 30 / 35 / 40 mm

CONFIGURATION

- One set of 6 mm knife moulds
- One shoelace film feeding plate
- Optional PLC control

Output depends on the cord, film and tip setup. PLC control is optional. Confirm the final configuration with Yishuo.

PLAN YOUR CONFIGURATION

Send your cord sample, material, cutting length and required tip size to Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

CORD FINISHING / TIPPING EQUIPMENT

Compact Tipping Machine

Compact cord tipping equipment, shown with a film reel and a separate electrical cabinet. Discuss the cord sample and required tip dimensions with Yishuo.



Compact tipping machine

EQUIPMENT OVERVIEW

Construction	Compact frame
Film supply	Reel-fed film



CONFIGURATION

- Compact machine frame
- Film feed reel
- Separate electrical cabinet

The photographs show the machine arrangement. Select the tooling and configuration according to the cord sample and tip requirements.

PLAN YOUR CONFIGURATION

Send your cord sample, material, cutting length and required tip size to Yishuo.

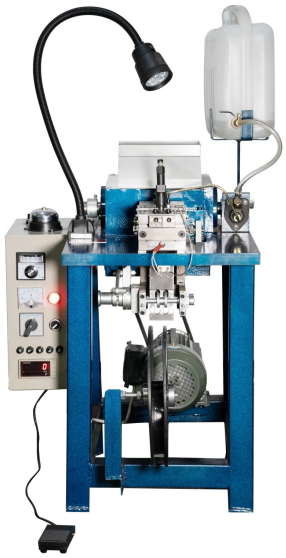
NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

CORD FINISHING / TIPPING EQUIPMENT

Semi-automatic Tipping Machine

Semi-automatic cord tipping equipment in a vertical frame, shown with belt drive, a film reel and a work lamp.



Semi-automatic tipping machine

EQUIPMENT OVERVIEW

Operation	Semi-automatic
Transmission	Belt drive



CONFIGURATION

- Vertical machine frame
- Film feed reel
- Belt drive and work lamp

Choose the tooling and operating arrangement according to the cord sample and tip requirements.

PLAN YOUR CONFIGURATION

Send your cord sample, material, cutting length and required tip size to Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

CORD FINISHING / TIPPING EQUIPMENT

Foot-operated Tipping Machine

Foot-operated cord tipping equipment, shown with an upper control panel, side-mounted film reel and enclosed lower cabinet.



Foot-operated tipping machine

EQUIPMENT OVERVIEW

Operation	Foot-operated
Control position	Upper control panel



CONFIGURATION

- Foot-operated arrangement
- Upper control panel
- Side-mounted film reel

Choose the tooling and operating arrangement according to the cord sample and tip requirements.

PLAN YOUR CONFIGURATION

Send your cord sample, material, cutting length and required tip size to Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YS-650 Automatic Lace Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Reference output	3,500-4,200 pcs/h
Mould thickness	6 mm
Net weight	650 kg
Machine dimensions	1,800 x 1,100 x 1,400 mm
Motor	1.1 kW (3-phase 380 V) / 1.5 kW (single-phase 220 V)
Heater power	220 V / 300 W
Power supply	3-phase 380 V, 50 Hz

CONFIGURATION

Optional PLC control

Working output depends on material and configuration. Confirm the final specification with Yishuo.

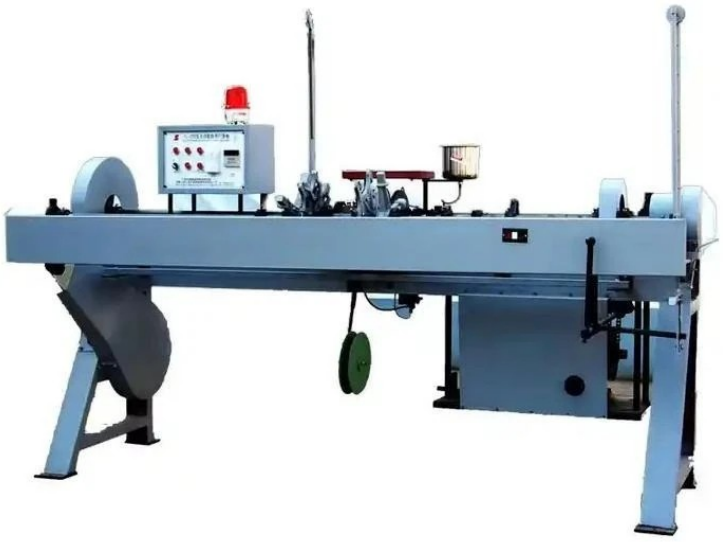
NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YSK-L200 Automatic Lace Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Cutting length options	35-100 / 35-150 / 35-200 cm
Tooling diameters	1.9 / 2.1 / 2.3 / 2.5 / 2.8 / 3.0 / 3.2 / 3.5 / 3.7 / 4.0 / 4.2 / 4.5 / 4.8 mm

CONFIGURATION

Optional shoelace and bag-cord setup



Working output depends on material and configuration. Confirm the final specification with Yishuo.

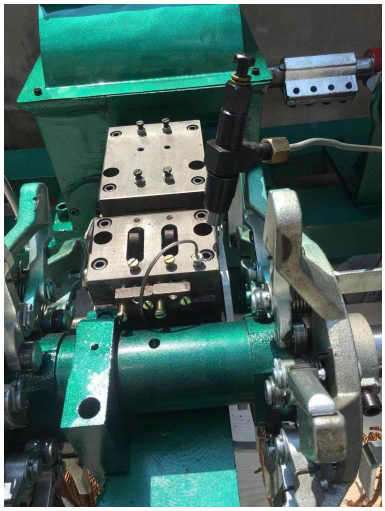
NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YSC90-2 Semi-automatic Lace Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Cutting length	9 cm and above
Reference output	1,000 pcs/h
Machine dimensions	850 x 750 x 850 mm
Net weight	200 kg
Motor	0.75 kW (3-phase) / 1.1 kW (single-phase)
Heater power	220 V / 300 W
Power supply	Single-phase 220 V, 50 Hz

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Double-knife Lace Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Power	0.75 kW
Power supply	3-phase 380 V, 50 Hz
Reference output	Approx. 7,000 pairs per 8-hour shift
Net weight	170 kg
Packing dimensions	820 x 620 x 1,150 mm

Working output depends on material and configuration. Confirm the final specification with Yishuo.

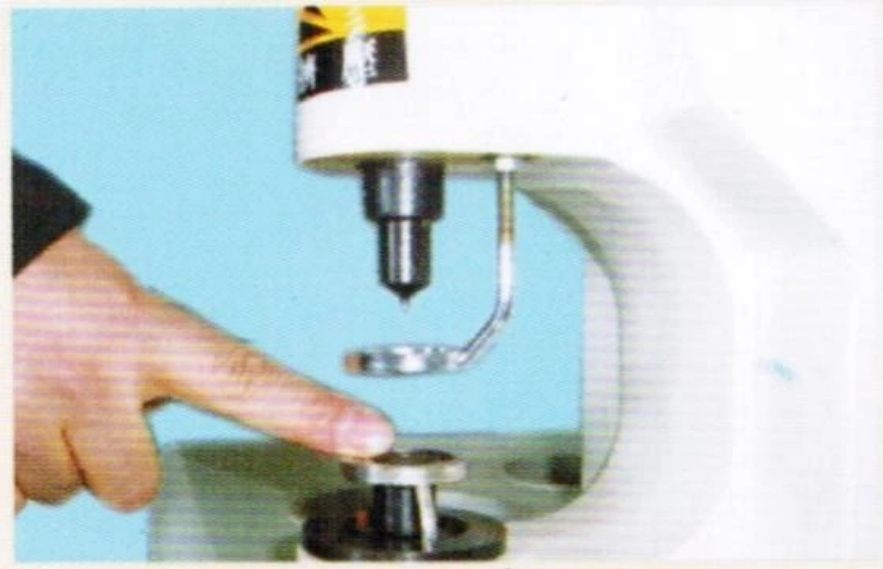
NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Metal Cup Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Power supply	Single-phase 220 V, 50 Hz
Net weight	51 kg (machine and platen)
Machine packing size	500 x 350 x 580 mm
Platen packing size	1,100 x 600 x 150 mm

CONFIGURATION

Servo drive / Laser and LED positioning / Product-specific tooling

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Non-film Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Reference output	5 pieces per cycle; 8,000 per 8-hour shift
Tip shapes	Square / round / triangle / oval
Temperature	Approx. 180-250 C
Machine dimensions	700 x 900 x 1,550 mm
Net weight	200 kg
Compressor power	3.5 kW

CONFIGURATION

PLC control / Automatic temperature control

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Silicone Tip Forming Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Machine dimensions	600 x 1,100 x 1,300 mm
Power supply	Single-phase 220 V, 50 Hz
Feeding clamps	20
Feeding tables	2
Drying racks	1

CONFIGURATION

Product-specific tooling

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Silicone Tip Cutting Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Machine dimensions	700 x 1,300 x 1,480 mm
Power supply	Single-phase 220 V, 50 Hz

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YSF-LA TP5 Non-film Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Reference output	5 pieces/cycle; 8,000 pieces/8 h
Tip shapes	Square, round, triangular, oval
Materials	SP, nylon, PP and polyester; confirm yarn grade
Temperature	180-250 C
Power consumption	2 kWh/h
Tooling	Matched to shoelace thickness
Net weight	200 kg
Machine dimensions	700 x 900 x 1,550 mm
Compressor power	3.5 kW

CONFIGURATION

PLC control / Automatic temperature control

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Automatic Lace Tipping Machine - 150 cm

Series reference image. Refer to the selected configuration below.



TECHNICAL SPECIFICATIONS

Cutting length	0.4-1.5 m
Reference output	40 pieces/min
Temperature	50-60 C
Machine dimensions	2,500 x 1,150 x 1,700 mm
Net weight	550 kg

CONFIGURATION

Automatic stop / Electronic length counter

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Automatic Lace Tipping Machine - 250 cm

Series reference image. Refer to the selected configuration below.



TECHNICAL SPECIFICATIONS

Cutting length	0.4-2.5 m
Reference output	25 pieces/min
Temperature	50-60 C
Machine dimensions	3,500 x 1,150 x 1,700 mm
Net weight	700 kg

CONFIGURATION

Automatic stop / Electronic length counter

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YSS-C85 Plastic-film tipping

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Motor	3 HP / 380 V
Machine dimensions	2,300 x 1,150 x 1,700 mm
Net weight	450 kg
Film widths	25 / 30 / 32 / 40 / 50 mm
Tooling diameters	1.9 / 2.1 / 2.3 / 2.5 / 2.8 / 3.0 / 3.5 / 3.7 / 4.0 / 4.2 / 4.5 / 4.7 / 5.0 mm

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YSK-LS Semi-automatic Lace Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Motor	1 HP
Power supply	440 V
Machine dimensions	800 x 650 x 900 mm
Net weight	160 kg

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YSX-H Semi-automatic Metal Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Operation	Electric
Power supply	220 V
Machine dimensions	600 x 350 x 900 mm
Net weight	35 kg

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

YSX-HC Semi-automatic Metal Tipping Machine

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Operation	Hydraulic
Power supply	220 V
Machine dimensions	600 x 350 x 900 mm
Net weight	40 kg

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com

EQUIPMENT & MATERIALS

Semi-automatic Metal Tipping Machine - 60 kg

Product configuration and technical specifications.



TECHNICAL SPECIFICATIONS

Power supply	220 V
Machine dimensions	600 x 350 x 900 mm
Net weight	60 kg

Working output depends on material and configuration. Confirm the final specification with Yishuo.

NINGBO YISHUO MACHINERY AND ELECTRON CO., LTD.

Lloyd Jiang | WhatsApp: +86 130 4549 3235 | lloyd.jiang@nbyishuo.com